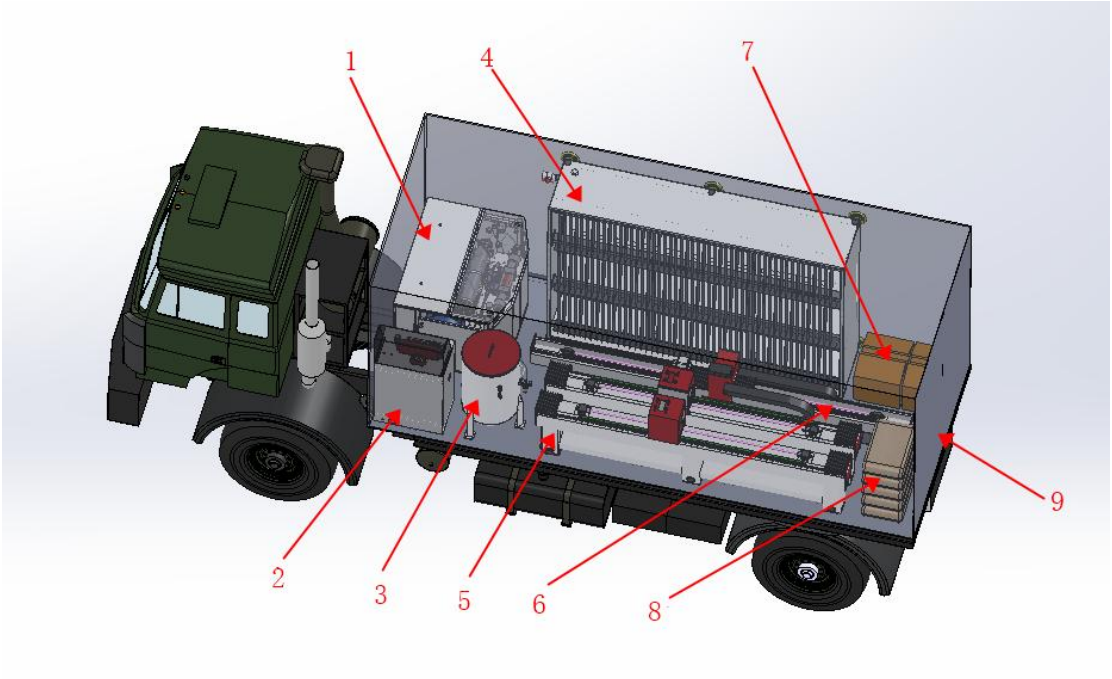
General equipment unloading instructions

Machine type: Gantry type

1.Container internal assembly

The internal components of the container are shown in the figure below; (The preparation shown in the figure is only a reference preparation for this description, the actual preparation and actual placement in the container shall be subject to the actual
receipt)



1	High-pressure pump	6	Gantry X-axis and front and rear connecting beams
2	Electric control cabinet	7	Cable and accessories box
3	Sand supply tank	8	Abrasive
4	Water tank	9	container door
5	Gantry Y-axis side frame		

The overall sequence of unloading is (this unloading sequence is the order prepared for this description, the actual unloading sequence shall be subject to the specific preparation):
1. Disassemble 8 abrasives;
2. Remove the 7 cables and accessories box;
3. Disassemble the 6-gantry X-axis and the front and rear connecting beams;
4. Disassemble the 5-gantry Y-axis side frame;

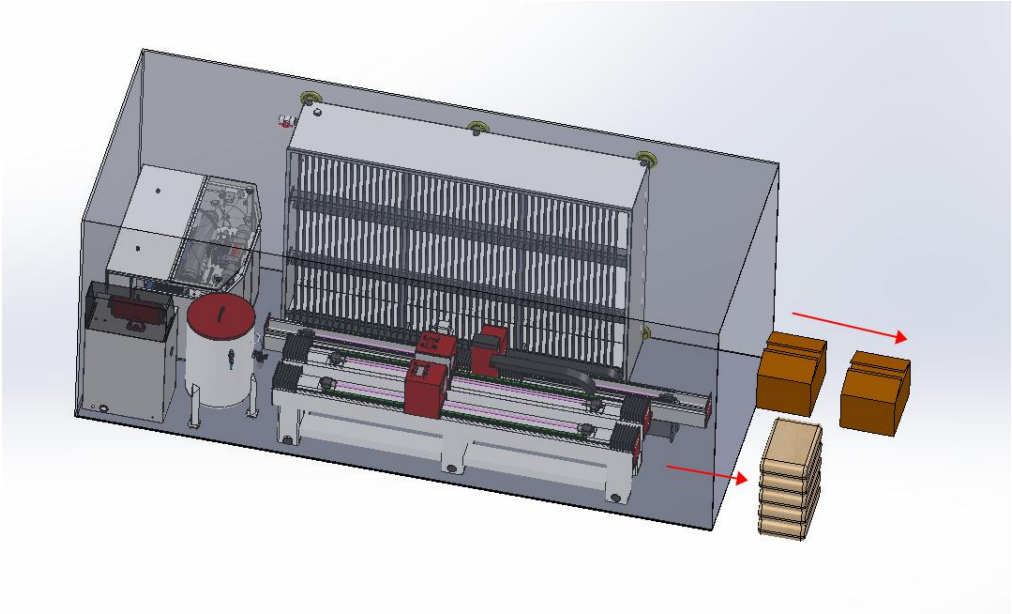
5. Disassemble 4 water tanks;
6. Disassemble 3 sand supply tanks;
7. Disassemble 2 electrical control cabinets;
8. Disassemble 1 high-pressure pump;

Requires disassembly tools;
1. Forklifts of 5 tons and above;
2. Gantry cranes of 10 tons and above;
3. Truck (land cow);
4. Sling;
5. Wood cubes;
6. Log.

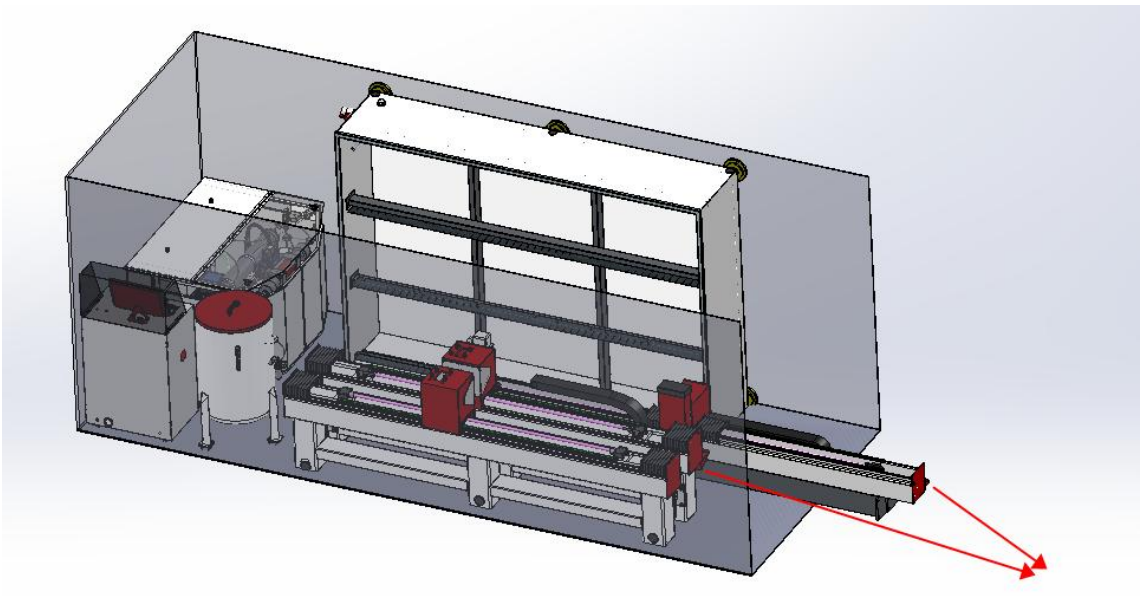
2.Cargo disassembly steps

1.Move the container as a whole to a level ground and open the container door. If the container cannot be moved down as a whole or there is no special unloading area to make the bottom of the container flush with the ground, two forklifts are needed to assist in unloading.

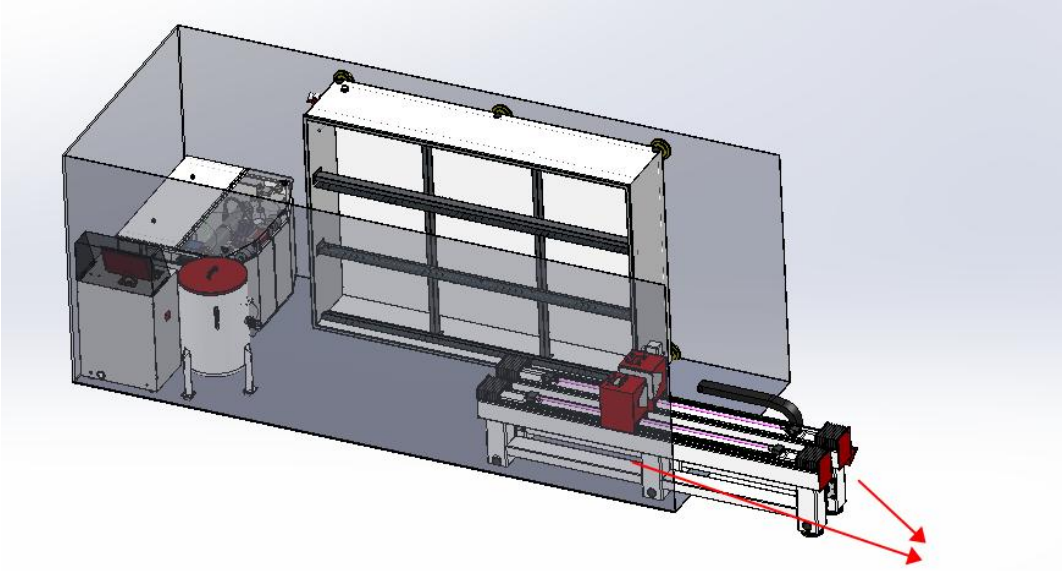
2. Remove the cables, accessory box and abrasive and transport them to a storage location.



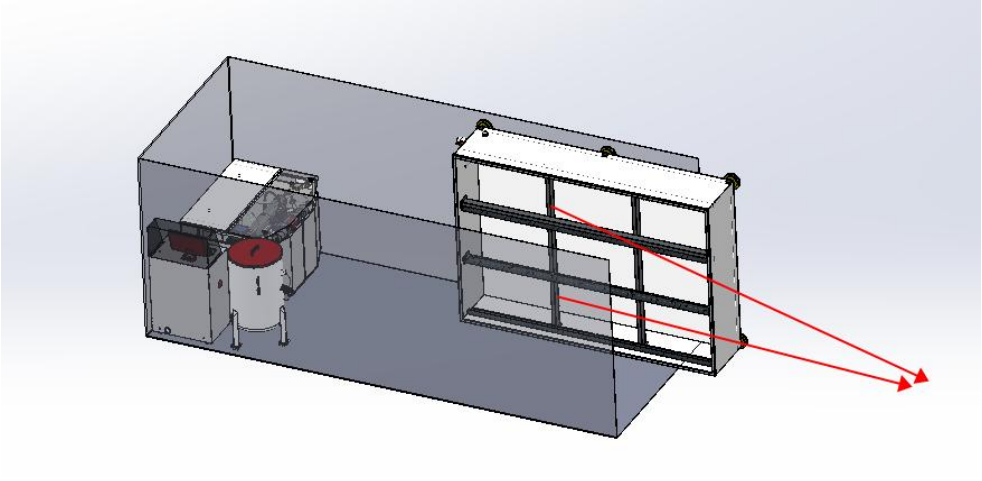
3. Pass the sling through the front and rear connecting beams under the Before the front and rear connecting beams are about to land on the ground, use pads at their near-ground ends to receive the front and rear connecting beams (to avoid collisions). Withdraw the forklift, turn the forklift 90 degrees, and allow the forklift to fork the middle part of the front and rear connecting beams laterally, and then use the forklift to completely unload the front and rear connecting beams out of the container. Before the forklift lowers the X-axis and the front and rear connecting beams to the ground, they need to be supported by spacers
underneath.



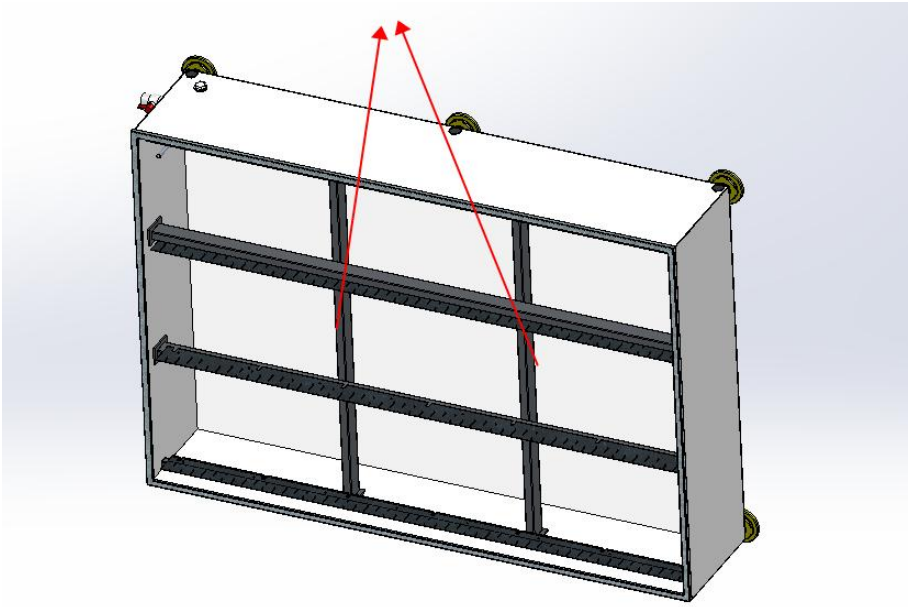
4.Pass the sling through the square tube under the Y-axis, fix the other end on the forklift, move it backwards with the forklift, and pull the Y-axis side frame out of the container. Before the Y-axis side frame is about to land, use pads at its near-ground end to receive the Y-axis side frame (to avoid collision). Withdraw the forklift, turn the forklift 90 degrees, and allow the forklift to fork the middle part of the Y-axis side frame laterally, and then use the forklift to completely unload the Y-axis side frame out of the container. Before the forklift lowers the Y-axis side frame to the ground, it needs to be supported by spacers underneath and transported to the designated location.



5.Pass the sling through the welded beam in the middle of the water tank, fix the other end of the sling on the forklift, and move the forklift backward to pull the water tank out of the container. Before the water tank is about to land, place a wooden pad at the near-ground end of the water tank to receive the water tank (to avoid collision with the water tank). Withdraw the forklift and turn the forklift 90 degrees so that the forklift lifts the middle part of the water tank laterally. Before transportation, put the water tank through the sling. Fix it on the forklift, and then the forklift will completely unload the water tank out of the container.



If the container is not moved to the bottom, two forklifts are needed to assist. One forklift pulls the entire water tank backward, and the other forklift forks the middle part of the water tank, and fixes the middle part of the water tank on the horizontally arranged forklift through a sling. A forklift is deployed to unload the water tank out of the container.
Before the water tank falls to the ground, place wooden blocks at both ends to take over, then withdraw the forklift, and then put the sling on the lifting ring or welded beam above the water tank. The other end of the sling is fixed on the forklift. Move the forklift slowly backward to lower the water tank to the level. Before pouring, there is a need to place wood under the water tank, and finally transport the water tank to the designated location.



6.Drive the forklift or truck (local cattle) into the container, and use the forklift or truck (local cattle) to move the sand supply tank, electric control cabinet, and high-pressure pump out of the container in sequence, and place them at the designated location. There is a forklift insertion hole below the high-pressure pump for the sand tank welding handle to be the forklift fork mounting point.