

Fully-Automatic Panel Bending Center

판넬 자동 절곡기

AG/AGP-1500

AGP-2000 AGP-2500



Technical Specifications of Ragos

	AG/AGP-1500	AGP-2000	AGP-2500
MAXIMUM BENDING LENGTH	1,500 mm	2,000 mm	2,500 mm
SHEET LENGTH(MIN.+MAX.)	400+1,600 mm	400+2,100 mm	400+2,600 mm
SHEET WIDTH(MIN.+MAX.)	110+1,250 mm		
MINIMUM BENDING LENGTH			
with re-entering bends	**		
without re-entering bends	360 mm		
MINIMUM MOLDING SIZE OF FOUR SIDES*	360*200 mm		
MINIMUM FORMING SIZE OF TWO SIDES*	200 mm		
MINIMUM WIDTH BETWEEN THE BENDS	180 mm with standard tools		
MINIMUM HEIGHT OF THE 1ST BEND	175/320 mm		
MAXIMUM RE-ENTERING BEND	**		
MAXIMUM BENDING HEIGHT	175/320 mm		
VERTICAL DISTANCE BETWEEN THE BLADES	180 mm		
MINIMUM ARC RADIUS	1.2 mm		
BENDING ANGLE	0-180°		
MAXIMUM ACCEPTABLE PLANARITY OF THE BLANK	10 mm		
BENDING FORCE	23 t	31 t	38 t
SHEET CLAMPING FORCE			
MAXIMUM THICKNESS			
Steel	1.5 mm	1.5 mm	1.5 mm
Stainless steel	1.2 mm	1.2 mm	1.2 mm
Aluminium	2.0 mm	2.0 mm	2.0 mm
MINIMUM THICKNESS	0.5 mm		
AVERAGE ABSORBED POWER	2.2 KWh	2.5 KWh	2.8 KWh